Under the Paperwork Reduction Act of 1995, no persons are required	U.S. Patent and	Trademark Office: U.S.	PTO/SB/22 (07-09) ough 07/31/2012. OMB 0651-0031 DEPARTMENT OF COMMERCE displays a valid OMB control number.	
PETITION FOR EXTENSION OF TIME UNDER 37 CFR 1.136(a)		Docket Number (Optional)		
FY 2009		216683-114025		
(Fees pursuant to the Consolidated Appropriations Act, 2005 (H.R. 4818).)  Application Number 10/601,828-Conf. #9067		Filed	June 23, 2003	
Application Number 10/601,828-Conf.	#9007	i ileu	June 20, 2000	
For Metal Die Cutting Apparatus and Method of Forming Same				
Art Unit 3724		Examiner	C. F. Dexter	
This is a request under the provisions of 37 CFR 1.136(a) to extend the period for filing a reply in the above identified application.				
The requested extension and fee are as follows (check time period desired and enter the appropriate fee below):				
	<u>Fee</u>	Small Entity F	-	
One month (37 CFR 1.17(a)(1))	\$130	\$65	\$	
Two months (37 CFR 1.17(a)(2))	<b>\$490</b>	\$245	\$	
X Three months (37 CFR 1.17(a)(3))	\$1110	\$555	\$555.00	
Four months (37 CFR 1.17(a)(4))	\$1730	\$865	\$	
Five months (37 CFR 1.17(a)(5))	\$2350	\$1175	\$	
X Applicant claims small entity status. See 37 CFR 1.27.				
A check in the amount of the fee is enclosed.				
Payment by credit card. Form PTO-2038 is attached.				
The Director has already been authorized to charge fees in this application to a Deposit Account.				
The Director is hereby authorized to charge any fees which may be required, or credit any overpayment, to Deposit Account Number 50-3145				
WARNING: Information on this form may become public. Credit card information should not be included on this form. Provide credit card information and authorization on PTO-2038.				
I am the applicant/inventor.				
assignee of record of the entire interest. See 37 CFR 3.71. Statement under 37 CFR 3.73(b) is enclosed. (Form PTO/SB/96).				
x attorney or agent of record. Registration Number		33,373		
attorney or agent under 37 CFR				
Registration infinite in acting the	10er 57 OF IC 1.04			
Signature		March 10, 2011  Date		
Joseph V. Coppola, Sr.		(248) 566-8500		
Typed or printed name		Telephone Number		
NOTE: Signatures of all the inventors or assignees of record of the entire interest or their representative(s) are required. Submit multiple forms if more than one signature is required, see below.				
X Total of forms are submitted.				

I hereby certify that this paper (along with any paper ref	erred to as being attached or enclosed) is being transmitted via the Office electronic filing
system in accordance with § 1.6(a)(4).	$\varphi$
Dated: March 10, 2011	Signature: